# **Product Specification**

# AROSURF® PA 935

#### Composition

AROSURF® PA 935 is a high molecular weight hydrophilic polyether siloxane emulsion.

Physical properties		
Active matter	34 - 38 %	
Refractive index (20 °C)	1.3700 - 1.3800	
Density (25 °C), g/ml	1.014 - 1.034	
Viscosity (25 °C), mPas	90 - 300	
Cloud point (4 %) °C	68 - 74	

# **Application fields**

Tissue surface lubricant and/or a component for lotions applied on the converting line.

# Benefits

AROSURF® PA 935 is an aqueous concentrate designed to achieve special surface lubrication effects on facial, or bathroom tissue during converting. It is also recommended as a component and formulation aid for converting lotions.

AROSURF® PA 935 achieves a special silicone surface feel on tissue and does not have any significant impact on the tensile strength of the sheet. It is suitable for tissue made of virgin and/or recycled fibers.

Due to its high hydrophilicity, AROSURF® PA 935 provides the treated tissue with enhanced water absorbency properties.

AROSURF® PA 935 is a non-ionic, non-substantive siloxane surfactant dilution based on synthetic raw materials. It does not contain any flammable solvents.

AROSURF® PA 935 is compatible with other non-ionic, anionic, amphoteric and cationic chemicals and/or formulation aids.

AROSURF® PA 935 can easily be diluted to form lower viscosity emulsions. For dilution, it is recommended to use demineralized water. Additionally, any presence of electrolytes and water hardness should be avoided.

### Dosage/Handling

AROSURF® PA 935 can be used as is for roll, padding (kiss-roll) or print-on applications. For spray applications, the product viscosity can be set to the required range by diluting with water.

For AROSURF® PA 935 (as sold), the typical recommended dosages are around 0.3 to  $1.0~\rm g/m^2$  of tissue. Also, these very low concentrations can enhance the softness value for tissue by +10 (TSA–measurement).

Combinations of AROSURF® PA 935 with other siloxanes or organic surfactants such as amphoterics and non-ionics are recommended for lotion formulations.

An especially beneficial combination is the use of AROSURF® PA 935 in conjunction with organic cationic softeners. In these formulations, substantivity, non-migration and additional softening or softening/debonding effects can be achieved. The compatibility of AROSURF® PA 935 with perfumes has to be checked for each particular case.

# Registration status

AROSURF® PA 935 is listed on the following inventories:

EINECS, TSCA, DSL, ENCS, AICS, TCCL, PICCS, NZIOC, TCSI and China

#### **Food Contact Compliance**

AROSURF® PA 935 can be used in accordance with

- BfR-Recommendation XV
   Food contact Materials Silicones
- BfR-Recommendation XIV
   Plastic Dispersions
- BfR-Recommendation XXXVI
   Paper and Board for Food Contact, chapter
   B.I.10
- EU Regulation 10/2011
   Plastic materials and articles intended to come into contact with food as regards information in the supply chain
- EU Recommendation 2017/84
   Monitoring of mineral oil hydrocarbons in food and in materials and articles intended to come into contact with food
- FDA § 176-210
   Defoaming agents used in the manufacture of paper and paperboard
- FDA § 175-105
   Substances for Use Only as Components of Adhesives - Cross reference
- FDA § 176–170
   Components of paper and paperboard in contact with aqueous and fatty foods
- FDA § 176-180
   Components of paper and paperboard in contact with dry food

For details on restrictions, please contact us

# **INCI (CTFA)**

TEGOTEX® MS 7510 can be used as a cosmetic ingredient. The INCI name is PEG/PPG-20/6 Dimethicone.

# Storage stability

We recommend the following storage conditions:

	Storage temperature	Processing time
Container	20 - 40 °C	12 months

Prolonged storage at low temperatures (predominantly at temperatures below 15 °C) can increase the viscosity of AROSURF® PA 935, and also cause it to become turbid and/or form a precipitate. Moderate heat (approx. 30 – 40 °C) and adequate stirring will return the product to its original state without any loss of quality.

A slight haziness does not affect the product quality and its application properties. If water evaporation does appear, it can also become viscous.

AROSURF® PA 935 must be protected against frost.

#### **Packaging**

1 000 kg plastic containers

## Hazardous goods classification

Information concerning

- classification and labelling according to regulations for transport and for dangerous substances
- protective measures for storage and handling
- measures in case of accidents and fire
- toxicity and ecological effects

is given in our material safety data sheets.

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